



Dart Hawkesbury
1270 Aberdeen St
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Canada

Tel (613) 632-5200

Kush

D5359-3
Job Sheet 168474

Part No: D5359-3

Job Qty: 4 ea

Part Name: Insert



Part Weight: 0 lbs

Job Created: 11/15/17

Due Date: 11/20/17

Type: SOLD

Note: DWG REV B IPP REV A NEW ISSUE 17-01-20 JLM VERIFIED BY:DD

Ship Via:

Status: Scheduled

Job Tracking No:

Created By: Mario Poulin

Description:

Priority: High

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		11/18/17	0.00	0.00	Start Up Machining		J.C.L. 17-11-20
100	Mill Conv	4 pcs		11/20/17	0.00	3.92	Mill Conv 1		J.C.L. 17-11-21
105	QC	4 pcs		11/20/17	0.00	0.00	QC2		J.C.L. 17-11-21
120	QC	4 pcs		11/20/17	0.00	0.00	QC8		
130	Packaging	4 pcs		11/20/17	0.00	0.00	Packaging3	57158	
140	QC21-SA	4 Ea		11/20/17	0.00	0.00	QC21		

Part Op Descriptions: 130 - *****STOCK IN LARGE FAB*****

DAS
21
9-09

NOV 22 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M303R0.750	1	63	0	0

DART
AEROSPACE
S011698

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5/17 10:48 AM dart.poulin.mario



Insert

PART NO: D5359-3
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 11/20/17
Job No: 168474

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QS1042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐			FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		
OTHER : ☐					

FIRST ARTICLE INSPECTION CHECKLIST

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	